

Reference List – Lime Industry Selected Projects

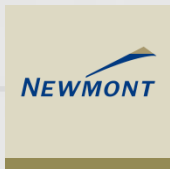
Some of our most relevant projects have been selected and are presented in the following slides.

For more information please contact us at
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Minera Chinalco Peru S.A., Toromocho, Peru

Pre-Feasibility Study to implement a Greenfield lime plant for a US\$2.2 billion copper mine project in Central Peru: Geological assistance with the identification of adequate limestone deposits; Selection of appropriate technology to calcine the limestone; CAPEX, OPEX and Economic Analysis; Preparation of Bid Packages; Evaluation of Bids.



Yanacocha Gold Operation, Cajamarca, Perú

Engineering Support and Feasibility Study for a new Greenfield lime plant: Assistance with preparation of Environmental Impact Assessment, feasibility study and preliminary engineering; preparation of bid package, evaluation, selection and procurement of kiln system; determine required adjustments for kiln design due to high elevation; Conceptual Study to compare new plant vs. increasing capacity of existing lime plant.



Pascua Lama Project, Argentina/Chile

Conceptual and basic engineering: Limestone crushing and grinding plant; quick lime plant; and Limestone pulverizing plant.



South American Gold & Copper, Chile

Feasibility Study for a Greenfield lime plant using an underground limestone deposit: Preparation of flow diagrams, selection of kiln capacity, preliminary layout drawings, CAPEX estimates, Economic Study and project evaluation to secure financing.



Southern Peru Copper Corp., Perú

Feasibility Study, Preliminary Engineering, Process Design and Process Equipment Specifications: Increase kiln availability (reduce fines in kiln feed and change refractory); Installation of fabric filters; Capacity increase changes included: Burner (-35% primary air to 10%); Kiln cooler chute (enlarged to reduce dust pickup); Lifters (improved heat transfer); Kiln and cooler drive (fixed speed to variable speed and provided control of material loading in kiln); cooler modifications (added refractory and lifters).



Cales del Caribe S.A. (Argos Group), Colombia

Inspection of plant re-commissioning; plant audit to maximize lime production; convert ESP to fabric filter; Engineering to support change of fuel from natural gas to coal.



Carmeuse, Various Locations

- Maysville, Kentucky: belt conveyor system failure investigation and analysis; heat exchanger analysis and selection; cab tower design.
- Black River, Kentucky: Engineering and Construction Management for new kiln dust collector. Design of settling pond pumping system.
- Beachville, Ontario: Quarry/crushing study



Argos, Colombia

CAPEX Study for two new lime plants comparing capital cost of vertical and preheater kilns; CAPEX Study for conversion of a cement line to lime production.



Graymont Inc., Various Locations

- Cricket Mountain, UT and Pleasant Gap, PA: Two new kiln line projects; coordination of OEM mechanical and structural engineering; balance of plant mechanical and structural engineering and construction management.
- Bedford, Quebec: Provided turnkey installation including all engineering, sizing and fabrication drawings and commissioning for a new lime kiln burner pipe and complete coal system as part of a NOx reduction package.



Chemical Lime Company, Various Locations

-Missouri, Alabama, and Utah Operations
Material handling detailed engineering; Conceptual layouts and comparative cost estimates for the material handling systems of a lime production process. The systems included all phases of lime handling from the primary crusher to the loadout system as well as systems for receiving and storing coal and coke; Layouts and estimates were developed for three different plant configurations and two geographical locations; Conducted fuel system safety inspections; Fuel systems were for coal, petroleum coke and natural gas; Used NFPA 85 (set of codes for the installation and operation of combustion systems recognized by government regulatory agencies and insurance carriers).

-Louisiana and South Carolina Operations
Mechanical and structural detail engineering of pneumatic conveying system for indirect firing of two lime kilns, new storage bins, material handling and preheater lance cleaning; Engineering and equipment selection for the indirect coal firing system for two Maerz shaft kilns, including pulverizing, distribution and storage; Conceptual layouts and preliminary engineering for three potential new lime plant configurations with associated plant systems, including capital cost estimate comparisons; Lime slurry tank and conveyance engineering.

Reference List – Selected Projects Lime Industry



Puerto Rican Cement, Ponce, Puerto Rico

Preliminary Study for lime plant and packhouse



Grupo Gloria S.A., Arequipa and Puno, Perú

Process Study to convert Yura's Rotary Cement Kiln to a Lime kiln; Conceptual Study to convert two of Cemento Sur's Vertical Clinker Kilns to Lime production, including Process, Mechanical and CAPEX estimates.



Lafarge North America Inc., Calera, Alabama

Study to partition the Blue Circle lime facility from the cement operation. Southern Lime Company purchased the Blue Circle lime assets.



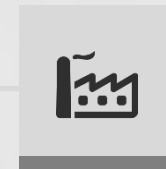
United States Lime & Minerals, Inc., USA

Engineering and project management services for second kiln line addition; Construction included limestone conveyors, new preheater tower, kiln, cooler/burner building and pebble lime transport and storage system.



Minera Alumbrera, Argentina

Designed receiving, storage and dosing of lime for the copper concentrator; Designed storage silo and associated materials handling equipment for silo loading and unloading.



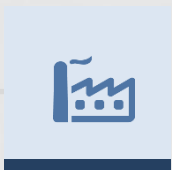
Confidential Client, Zambia Africa

Conceptual Feasibility Study for a new lime plant in Zambia (undisclosed location)
Drilling program protocol for the new lime plant (Phase II Study)



Sociedad Contractual Minera ByT, Cal Chile

Pre-Feasibility study to implement a Greenfield lime plant for a US\$2.2 Billion copper mine project in central Perú; Geological assistance with the identification of adequate limestone deposits; Selection of appropriate technology to calcine the limestone; CAPEX, OPEX and Economic Analysis; Preparation of Bid Packages. Evaluation of Bids.



North American Clients, Confidential locations

Two wet scrubber to baghouse conversion projects; Pebble lime screening, material conveyance, screening, dust collection and storage; Mine run screening, stockpile, and reclaim.



Ma'aden, Saudi Arabia

Conceptual Study for quicklime and limestone derivative products, including project definition, layout, CAPEX, OPEX, and economic analysis